

Work Order ID 63491

November 3, 2010 8:52:32 AM



Page 1

Item ID: D4148-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Crosstube Lug Plate, Fwd

Start Date: 11/02/10 Start Qty: 8.00



Cust Item ID:

Required Date: 11/04/10 Req'd Qty: 8.00



Customer:

Reference: SCRAP ECN10-630

Approvals:

Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D4148

C

135

0.00



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:

2 X D4148-1 B61006 *2x*

2 X D4148-1 B62201 *2x*

4 X D4148-1 B62830 *4x*

SCRAP/DESTROY PER ECN 10-630

EP 10/11/03

150

0.00



Packaging

Identify as per dwg & Stock Location:

Memo

0.00

Packaging

[Signature]

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Page 2

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Item Name: Crosstube Lug Plate, Fwd

Stop



Start Date: 11/02/10 Start Qty: 8.00



Cust Item ID:

Required Date: 11/04/10 Req'd Qty: 8.00



Customer:

Reference: SCRAP ECN10-630

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept Reject Reject Insp.
Qty Qty Number Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CH 10/11/03

MF
10-11-3

List Lots

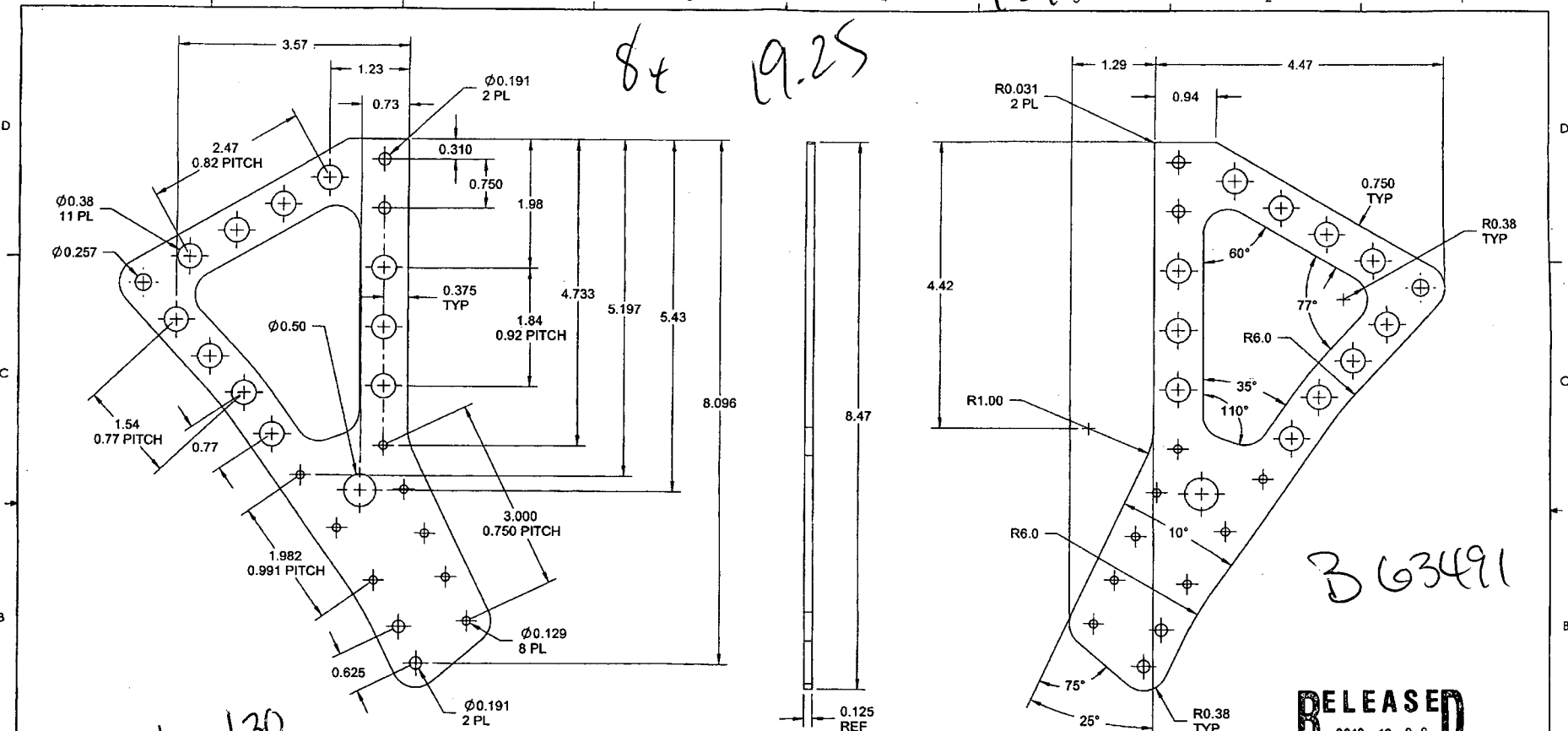
November 2, 2010 3:17:04 PM

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Criteria : Item ID: D4148-1 All Locations All Warehouses All Quantity

| Item ID | Warehouse ID | Lot Number | Last Trans Date | Lot Qty | Shelf Life Dt | Type Code | Comments |
|--------------------------|----------------|------------|-----------------|---------|---------------|-----------|--------------|
| Item Name | Location ID | | | | Lot Code | | |
| D4148-I | Main Warehouse | 61006 | 10/27/10 | 2.0000 | QC21 | 3 | g/b 10/11/03 |
| Crosstube Lug Plate, Fwd | GA | | | | | | |
| | Main Warehouse | 62201 | 10/27/10 | 2.0000 | QC21 | | |
| | GA | | | | | | |
| | Main Warehouse | 62830 | 10/27/10 | 4.0000 | QC21 | | |
| | GA | | | | | | |
| Total: | | | | 8.0000 | | | |

63491



D4148-1 FWD X-TUBE LUG PLATE

RELEASED
2010-10-28

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL 0.125" SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.62 lbs

| | | | |
|------------|----------|--|--------|
| DESIGN | | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. D4148 | REV. C |
| MFG. APPR. | | SHEET 3 OF 5 | |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | FWD X-TUBE LUG ASSY | |
| DATE | 10.10.12 | <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |